

skycolors
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SKYCOLORS

Two-component epoxy sealant with delicate finishes in harmonious colours.

Ideal for places that must always be perfectly hygienic. For 2 to 20 mm joints.

**groutings
and sealants**

TECHNOKOLLA®





94/6



11



12-30°C



45 min



2-20 mm



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MAIN FEATURES

- Good chemical resistance
- Optimum workability and easy use
- Optimum cleanability
- High degree of hardness

APPEARANCE

- Comp. A-thick paste in 11 colours (see colour card in www.technokolla.com)
- Comp. B-viscous liquid

STORAGE

24 months protected from frost and high temperatures (max 35°C)

FIELDS OF USE

- Grouting the joints in ceramic or stone* floors or walls, e.g.: vitreous or marble mosaic, porcelain stoneware, split tiles. In places or on surfaces subject to aggressive chemicals, or where non-absorbent joints are required, such as: wine-making enterprises, slaughterhouses, laboratory tables, kitchen surfaces, tanneries, paper-mills, industrial kitchens, etc.
- SKYCOLORS can be used as an adhesive (class R2 T in accordance with EN 12004) for glueing the above mentioned cladding materials to iron and fiberglass reinforced plastic.
- Grouting heavily trafficked floors in industrial warehouses, shopping centers, etc.
- Suitable for grouting swimming pools, also when filled with seawater.

* To make sure the colour does not change, it is advisable to perform a cleanability test before grouting natural stone materials.

NATURE OF THE PRODUCT

SKYCOLORS consists of two components containing epoxy resins, quartz charges and specific additives. Ask the technical office for the safety brief containing further details.

HOW TO PREPARE THE MIXTURE

SKYCOLORS is a "reactive" grouting. This means that it sets through chemical reaction between two components, A and B. It is very important to thoroughly mix these components together. Proceed by pouring the liquid (comp. B) onto the paste (comp. A), then stir using a blender with a spiral whisk attachment. The reaction developed by these products is exothermic (heat develops). Remember that if the components are stirred at high speed, the heat developed will considerably speed up the hardening process and, thus, shorten the time the product can be worked. The paste obtained is creamy and can be easily applied by trowel.

groutings and sealants



GROUTING OPERATION

Spread SKYCOLORS using the special rubber trowel. Make sure the joints are filled completely throughout their depth. Wipe off any excess product with the edge of the applicator. Squeeze a sponge soaked in water over the grouted surface and emulsify the product with medium-hard felt by making circular movements over the surface. Take care not to empty the joint. Excess product can be easily removed with a soft rubber scraper. After cleaning, it is very important for the tile surface to be completely free from traces of grouting as it is very difficult to remove once hardened. Frequently rinse the sponge with clean water when cleaning.

AVAILABLE COLOURS

100 SNOW	104 ALMOND	121 MOONSTONE
101 SILK	105 SAHARA	122 PETRA
102 PEARL	108 MOKA	123 NIGHT
103 IVORY	120 AGATE	

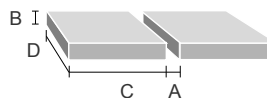
GROUTING CONSUMPTION g/m²

TILE in cm	JOINT in mm					
	2	3	4	6	8	10
Vitreous mosaic 2x2x0.38	1500					
2x2x0.4	1300					
5x5x0.4	500	770	1000			
10x10x0.6	380	580	770	1150	1550	1900
7.5x15x0.7	450	680	900	1350	1800	2200
15x15x0.9	380	580	770	1150	1550	1900
20x20x0.9	290	430	580	900	1150	1400
12x24x0.9		540	720	1100	1400	1800
12x24x1.4		840	1100	1700	2200	2800
20x30x0.9	240	360	480	720	960	1200
30x30x1	210	320	430	640	850	1100
30x60x1	160	240	320	480	640	800
40x40x1	160	240	320	480	640	800
50x50x1	130	190	260	390	510	640
60x120x1.1	90	130	180	270	350	440

CONSUMPTION CALCULATION FORMULA

$$A \times B \times \left[\frac{C+D}{C \times D} \right] \times 160 = \frac{g}{m^2}$$

in mm in cm



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WARNINGS AND RECOMMENDATIONS

- prolonged contact with acids and oxidants creates color changes
- do not attempt to use random percentages of the product: incorrect catalysis ratio will compromise the hardening process
- do not use the product after it becomes difficult to apply. Prepare fresh mixture
- perform a cleanability test before applying the product to surfaces with patterns or inserts.
- wear rubber gloves at all times when using the product.
- the consumption data refer to the following types of tiles: Single-fired tiles, Split tiles, Porcelain stoneware
- do not use on porous surfaces (e.g.: cotto)
- do not use SKYCOLORS when there is water in the joints
- do not use dark colours on unglazed split tiles
- do not use for grouting subject to movement
- do not wash with acid or strong oxidants during application
- do not allow washing water to remain on freshly applied grouting

TECHNICAL DATA	VALUE	REQUIREMENT	STANDARD
Mixing ratio	(A:B) 94:6		
Temperature during application	min. +12°C, max +25°C		
Weight density of mixture	~ 1.6 kg/l		
Pot life	*45 min		
Treadable	*24 h		
Surface can be used	*7 days		
Thermal resistance	**from -20 °C to 100°C		
Abrasion resistance	≤ 250 mm ³	≤ 250 mm ³	EN 12808-2
Flexural strength after dry storage	≥ 30 N/mm ²	≥ 30 N/mm ²	EN 12808-3
Compressive strength after dry storage	≥ 45 N/mm ²	≥ 45 N/mm ²	EN 12808-3
Shrinkage	≤ 1.5 mm/m	≤ 1.5 mm/m	EN 12808-4
Water absorption after 240 min.	≤ 0.1 g	≤ 0.1 g	EN 12808-5
Initial bond	~ 5.6 N/mm ²	≥ 2 N/mm ²	EN 12003
Bond after immersion in water	~ 7.4 N/mm ²	≥ 2 N/mm ²	EN 12003
Bond after thermal shock	~ 2.5 N/mm ²	≥ 2 N/mm ²	EN 12003
Creep	≤ 0.5 mm	≤ 0.5 mm	EN 1308
Open time	* 30 min.	° 20 min.	EN 1346

* these times refer to a temperature of 23°C-50% R.H.. They are shorter at higher temperatures and longer at lower temperatures

** the maximum temperature is to be understood as an occasional service and not as a continuous one.

SPECIFICATION

Ceramic floor and wall tiles must be grouted using epoxy-based sealant with high chemical resistance such as Technokolla's SKYCOLORS, which can be used to grout joints up to 20 mm.

Technokolla reminds you to examine the “notes” document that completes the information in this data sheet.

The document can be downloaded in the pdf format from the website www.technokolla.com.

The advice about technical matters in the technical data sheets, or given verbally or in writing by our personnel as part of our customer assistance service, is the result of our best and most up to date experience. Since we are unable to personally modify the conditions in the building site or the way the work is carried out, this information is purely indicative and, thus, binds us neither legally nor in any other way in relation third parties. This information does not relieve the end user from being responsible for testing our products so as to make sure they are fit for the required use. We therefore strongly advise the customer/user to subject Technokolla's products to preventive tests in order to ensure that they are suitable. The end user is also responsible for checking to make sure that this technical data sheet is not obsolete and that more recent editions have not replaced it. Thus, before using our products, you are advised to download the most up to date version of the technical data sheet from our web site www.technokolla.com.

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CHEMICAL RESISTANCE OF CERAMIC TILING GROUTED WITH SKYCOLORS*

TECHNICAL DATA				
GROUP	NAME	CONCENTRATION %	CONTINUOUS SERVICE 20°C	DISCONTINUOUS SERVICE 20°C
ACIDS				
	Acetic	2,5	-	(+)
	"	5	-	-
	Hydrochloric	37	(+)	+
	Chromic	20	-	-
	Citric	10	-	-
	Formic	2,5	-	(+)
	"	10	-	-
	Lactic	2,5	-	(+)
	"	5	-	-
	Nitric	25	(+)	+
	"	50	-	-
	Oleic			-
	Phosphoric	50	-	(+)
	"	75	-	-
	Sulphuric	1,5	+	+
	"	50	(+)	+
	"	98	-	-
	Tannic	10	(+)	+
	Tartaric	10	(+)	+
	Oxalic	10	+	+
ALKALIS AND SATURATED SOLUTIONS				
	Ammonia	25	+	+
	Caustic soda	50	+	+
	Potash	50	-	(+)
	Sodium hypochlorite			
	Active chlorine	6,5 g/l	(+)	+
	Active chlorine	162 g/l	-	-
SATURATED SOLUTIONS				
	Sodium hyposulphite		+	+
	Sodium chloride		+	+
	Calcium chloride		+	+
	Iron chloride		+	+
	Aluminium sulphate		+	+
	Sugar		+	+
	Hydrogen peroxide	1	(+)	+
	"	10	(+)	+
	Sodium bisulphite		(+)	+
OILS AND FUELS				
	Gasoline		+	+
	Petroleum		+	+
	Diesel fuel		+	+
	Olive oil		+	+
SOLVENTS				
	Ethyl alcohol	15	-	(+)
	Acetone		-	-
	Glycol		+	+
	Glycerine		+	+
	Perchloroethylene		-	-
	Trichloroethane		-	-
	Trichloroethylene		-	-
	Methylene chloride		-	-
	Toluol		-	-
	Benzol		-	-
	Xylol		-	-

KEY: + Optimum resistance (+) Fair resistance - Poor resistance



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