

technolight hd

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**Very high coverage!
More than twice
a traditional
adhesive.**

**ECO technology,
contains sustainable
raw materials.**

TECHNOLIGHT HD

Ultra-lightened multi-consistency cement-based adhesive with very low emission of dust for fixing porcelain stoneware in medium and large sizes even in a single coat.

bonding agents and adhesives



57±1% thixo
67±1% fluid



5-35°C



30 min



6-15 mm



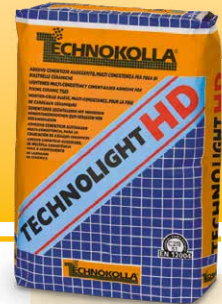
3 h



15 mm



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MAIN FEATURES

- Twice the coverage of a traditional adhesive
- Very low dust emission (HD technology)
- Multi-consistency, can be used in both thixotropic or fluid consistencies (MC technology)
- Sustainable raw materials (ECO technology)
- layers up to 15 mm thick (thixotropic consistency)
- Highly deformable
- Light bags (15 kg)
- Extended open time
- VOC emissions: EC1 plus class, very low emission

APPEARANCE

Grey powder

STORAGE

12 months in a dry place

FIELDS OF USE

- Fixing ceramic tiles of all types, even large sizes, on indoor and outdoor walls and floors.
- Fixing stone materials if not liable to staining.
- Suitable for use when high performance is required, such as: tile laying in swimming pools or façades.
- Over-tiling on top of old ceramic tiles.
- Suitable for fixing thin porcelain stoneware slabs.
- Fixing on electric or water heating screeds.

SUBSTRATES

Cement-based plaster, cement-lime mortar, gypsum-based plaster¹, anhydrite screeds¹, cement-based screeds, concrete, aerated concrete, old ceramic floors, old floors in linoleum², PVC² or vinyl², plasterboard, RASOLASTIK-PLUS line and RASOGUM.

¹ after application of PRIMER-T

² after application of PRIMER-101

NATURE OF THE PRODUCT

TECHNOLIGHT HD mainly consists of high-strength cements, sustainable raw materials and specific additives. Ask the technical office for the safety sheet containing further details or download it from the web site www.technokolla.com.



OPERATIONS PRIOR TO APPLICATION

Small localized hollows or gravel pockets in the case of concrete can be levelled (max. 5 mm thick) with TECHNOLIGHT HD 24 h prior to fixing. If thicker layers are required, use GAP or GAP-R respectively 24 h and 6 h before fixing tiles.

HOW TO PREPARE THE MIXTURE

Blend the contents of the powder bag in a clean vessel with the quantity of water indicated

GREY POWDER	
Thixo	Fluid
8.55 l water (57% ± 1%) per 15 kg	10.05 l water (67% ± 1%) per 15 kg

above, depending on the required consistency. Use a blender fitted with blending tool at a low rate until mixture is smooth and lump-free. After blending, allow mixture to stand for about 3 min, then stir again before applying.

APPLICATION

TECHNOLIGHT HD is applied to substrate with a serrated trowel. Regardless of the consistency used, the amount of product applied must be sufficient to completely wet the underside of the tiles. The tiles must be laid with freshly made adhesive. Apply sufficient pressure to tiles to ensure full contact with adhesive and achieve a perfect bond. Pass the serrated trowel over the previously applied coat of adhesive again if a skin forms on the surface. Do not wet the adhesive with water once it has been applied as this impairs its bonding properties.

If tiles measure 900 cm² (e.g. 30 x 30 cm) or more, always use the double coating technique or use the product in a fluid consistency and apply with a trowel suited to the tile size.

WARNINGS AND RECOMMENDATIONS

It is always advisable to apply two coats or use in fluid consistency when laying tile sizes measuring 900 cm² or more.

Do not apply to:

- wood, metal
- old tiles outdoor

Do not use:

- at temperatures lower than 5°C or higher than 35°C
- in layers thicker than 6 mm if consistency is fluid
- in layers thicker than 15 mm if consistency is thixotropic.

CONSUMPTION

Trowel	6x6 mm	10x10 mm	15x15 mm
Technolight HD	1.3 kg/m ²	2.0 kg/m ²	2.9 kg/m ²

The consumption data refer to use of the product in the fluid consistency.

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TECHNICAL DATA	VALUE	REQUIREMENT	STANDARD
Curing time	3 min		
Pot life	*~3 h		
Open time	*30 min	°30 min	EN 1346
Ready for traffic	*After 12-24 h		
Floor tiles can be grouted	*After 12-24 h		
Wall tiles can be grouted	*After 4-6 h		
Surface can be used	*After 14 days (21 days in tanks and swimming pools)		
Creep on vertical wall	~0.11 mm	°≤ 0.5 mm	EN 1308
GREY			
	Thixo	Fluid	
Initial tensile strength	~1.4	~1.3	°≥ 1 N/mm ² EN 1348
Tensile strength after the action of heat	~1.3	~1.2	°≥ 1 N/mm ² EN 1348
Tensile strength after immersion in water	~1.1	~1.1	°≥ 1 N/mm ² EN 1348
Bond after freezing/thawing cycles	~1.5	~1.7	°≥ 1 N/mm ² EN 1348
Transverse deformation mm	~2.8	~3.1	≥ 2.5 mm EN 12002

° according to standard "EN 12004".

* these time intervals refer to a temperature of 23°C-50% R.H. They become shorter with higher temperatures and longer at lower temperatures

EMICODE

Emission class

r.p. no. Eurofins

EC1 Plus

SPECIFICATION

Ceramic floor and wall tiles must be fixed with class "C2TE S1 cement-based self-wetting powder adhesive according to standard EN 12004", such as TECHNOKOLLA's TECHNOLIGHT HD, which can be applied in layers up to 15 mm thick on cement-based substrates.

Technokolla reminds you to examine the "notes" document that completes the information in this data sheet. The document can be downloaded in the pdf format from the website www.technokolla.com.

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