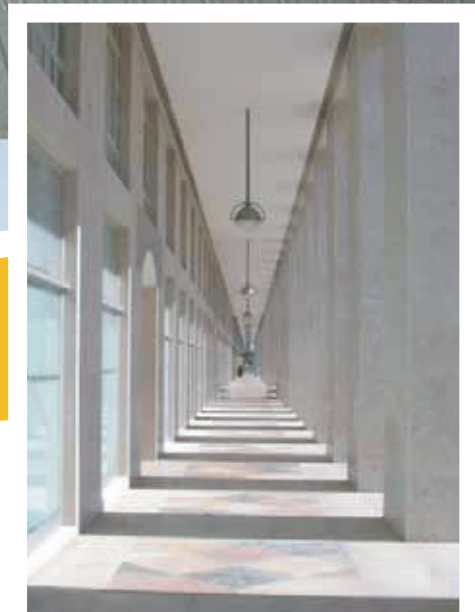


technola+
02/11 162



TECHNOLA+

High-efficiency modified powder adhesive for fixing ceramic tiles. Highly workable. Suitable for overlaying.

**bonding agents
and adhesives**





36±1%



5-35°C



30 min



6-10 mm



6 h



5 mm



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MAIN FEATURES

- High efficiency
- Optimum workability
- No vertical slippage
- One-pack adhesive
- Frost proof
- Longer open time

ASPECT

Grey powder

STORAGE

12 months in a dry place

FIELDS OF USE

- Fixing ceramic tiles outdoors and indoors on walls and floors.
- Fixing on watery heating floors
- Spot-gluing insulating panels made of polystyrene, polyurethane foam, rock or glass wool.
- Laying of natural stones and marbles if not sensible to water.

SURFACES

Cement plasters, cement lime mortars, gypsum-based plasters¹, anhydrite screeds¹, concrete, aerated concrete, old ceramic floors, old PVC floors², old vinyl floors², plasterboard, Rasolastik range, Rasogum.

¹ after application of PRIMER-T

² after application of PRIMER-101

NATURE OF THE PRODUCT

TECHNOLA+ mainly consists of high-strength cements, selected silicon/quartz mineral charges and specific additives.

Ask our technical department for the safety brief for further information or download it from our web-site www.technokolla.com.

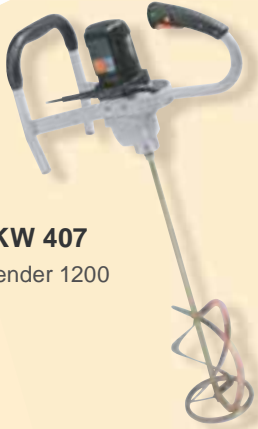
OPERATIONS PRIOR TO FIXING

Small localized hollows or gravel pockets in the case of concrete can be levelled (no more than 3 mm thick) with TECHNOLA+ 24 h prior to fixing. If thicker layers are required, use RASO or RASORAPID respectively 24 h and 6 h before fixing the tiles.

bonding agents and adhesives



RECOMMENDED ACCESSORIES



TKW 407
Blender 1200



TKW 411
TKW 412



TKW 462
Rubber mallet



TKW 111
Trowel 8x8 mm



TKW 121
Trowel 10x10 mm

HOW TO PREPARE THE MIXTURE

TECHNOLA+ must be mixed with about 9 l of clean water (36±1%). Blend until a homogeneous, lump-free mixture is obtained. It is advisable to use a drill at low speed (approx. 500 rpm) as a high speed will reduce the mechanical characteristics of the product. Wait 5-10 minutes, then stir the product briefly again and start fixing the tiles. The product obtained is a creamy paste that can be easily applied with a trowel and that possesses at optimum thixotropy.

WARNINGS AND RECOMMENDATIONS

it is always advisable to lay in double spread with formats $\geq 900 \text{ cm}^2$

Do not apply:

- to wood, metal
on RASOLASTIK
- at temperatures less than 5°C or more than 35°C
- in layers more than 5 mm thick
- on old ceramic floors

AMOUNT REQUIRED

Trowel	6x6 mm	8x8 mm	10x10 mm
Technola+	2,4 Kg/m ²	3,4 Kg/m ²	4,2 Kg/m ²

The amounts refer to sole use of the trowel and to flat substrates.

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TECHNICAL SPECIFICATIONS	VALUE	REQUISITE	STANDARD
Curing time	10 min		
Pot life	*6 h		
Open time	*30 min	°30 min	EN 1346
Adjustability time	*Approx. 50 min		
Can be subjected to traffic	*After 24-36 h		
Floor tiles can be grouted	*After 24-36 h		
Wall tiles can be grouted	*After 4-6 h		
Surface can be used	*After 14 days		
Creep on a vertical wall	0 mm	°≤ 0,5 mm	EN 1308
Initial tensile bond	1,6 N/mm ²	°≥ 1 N/mm ²	EN 1348
Tensile bond after the action of heat	1,4 N/mm ²	°≥ 1 N/mm ²	EN 1348
Tensile bond after immersion in water	1,2 N/mm ²	°≥ 1 N/mm ²	EN 1348
Bond after freezing/thawing cycles	1,2 N/mm ²	°≥ 1 N/mm ²	EN 1348
Compressive strength	10 N/mm ²		EN 196

° according to standard EN 12004

* these times refer to a temperature of 23°C – 50% R.H. They become shorter with higher temperatures and longer at lower temperatures

SPECIFICATION

Ceramic floor and wall tiles must be fixed with a class “C2TE cementitious powder adhesive according to standard EN 12004”, such as the TECHNOLA+ type by TECHNOKOLLA, which can be applied in layers up to 5 mm thick on cementitious substrates.

Technokolla reminds you to examine the “**notes**” **document** that completes the information in this data sheet. The document can be downloaded in the pdf format.

The advice about technical matters and applications in the technical data sheets, or given verbally or in writing by our personnel as part of our customer assistance service, are the result of our best and most up to date experience. Since we are unable to personally modify the conditions in the building site or the way the work is carried out, this information is purely indicative and, thus, binds us neither legally nor in any other way in relation to third parties. This information does not relieve the end user from being responsible for testing our products so as to make sure they are fit for the required use. We therefore strongly advise the customer/user to subject Technokolla's products to preventive tests in order to ensure that they are suitable. The end user is also responsible for checking to make sure that this technical data sheet is not obsolete and that more recent editions have not replaced it. Thus, before using our products, you are advised to download the most up to date version of the technical data sheet from our web site www.technokolla.com.



Technokolla S.p.A.

Via Radici in Piano, 558
41049 Sassuolo (MO) • Italy

Tel. +39 0536 862269
Fax +39 0536 862660

www.technokolla.com
info@technokolla.com