

aires
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The 15 kg bag
yields as much as
a 25 kg bag of
conventional
adhesive



AIRES

Ultra-high efficiency, highly deformable cement-based adhesive for fixing ceramic tiles.

**bonding agents
and adhesives**





38±1%



5-35°C



30 min



10 mm



5 h



10 mm



aires



MAIN FEATURES

- Ultra-high efficiency
- Monocomponent
- Highly deformable
- Exceptional workability
- Frost proof
- No creep
- Extended open time

APPEARANCE

Grey powder

STORAGE

12 months in dry place

FIELDS OF USE

- Fixing ceramic tiles of all types, even in large sizes, on indoor and outdoor walls and floors.
- Suitable for fixing thin porcelain stoneware slabs.
- Over-tiling on old ceramic tiles without use of primer.
- Fixing on façades.
- Laying cladding materials on electrically or water-heated screeds.

SUBSTRATES

Cement-based plaster, cement-lime mortar, gypsum-based plaster¹, anhydrite screeds¹, cement-based screeds, concrete, aerated concrete, old ceramic floors, old linoleum floors², PVC² or vinyl², plasterboard, RASOLASTIK range and RASOGUM.

¹ after application of PRIMER-T

² after application of PRIMER-101

NATURE OF THE PRODUCT

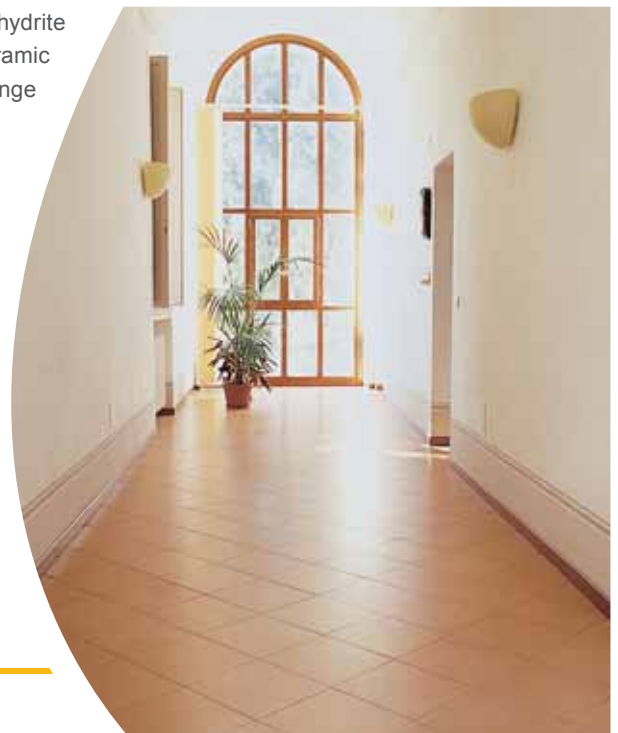
AIRES mainly consists of high-strength cements, selected silicon/quartz mineral charges and specific additives.

For further details, ask the technical office for the safety brief or download it from the web site www.technokolla.com.

OPERATIONS PRIOR TO APPLICATION

Small localized hollows or gravel pockets in the case of concrete can be leveled (not more than 3 mm thick) with AIRES 36-48 h prior to fixing. If thicker layers are required, use RASO or RASORAPID respectively 24 h and 6 h before fixing the tiles.

bonding agents and adhesives



RECOMMENDED ACCESSORIES



437145
Blender 1200



437181
437183



437204
White rubber mallet



437189
8x8 mm trowel

HOW TO PREPARE THE MIXTURE

Blend AIRES with approximately 5.7 l of clean water.

Blend until mixture is homogeneous and lump-free. It is advisable to use blender at low speed (approx. 500 rpm) as high speed will reduce the mechanical characteristics of the product.

Wait 3 minutes, then stir the product briefly again before applying.

The creamy paste obtained can be easily applied by trowel and possesses optimum thixotropy.

WARNINGS AND RECOMMENDATIONS

It is always advisable to apply two coats when laying 900 cm² tile sizes or larger.

Do not apply to:

- metal

Do not use:

- at temperatures less than 5°C or more than 35°C
- in coats more than 10 mm thick
- in industrial environments

CONSUMPTION

Trowel	6x6 mm	8x8 mm	10x10 mm
Aires	1.8 Kg/m ²	2.5 Kg/m ²	3.2 Kg/m ²

Consumption data refer to sole use of a trowel on flat substrates.

TECHNICAL DATA	VALUE	REQUIREMENT	STANDARD
Curing time	3 min		
Pot life	*5 h		
Open time	*30 min	°30 min	EN 1346
Adjustability time	*Approx. 45 min		
Treadable	*After 24-36 h		
Floor tiles can be grouted	*After 24-36 h		
Wall tiles can be grouted	*After 6-8 h		
Surface can be used	*After 14 days		
Creep on vertical wall	≤ 0.5 mm	°≤ 0.5 mm	EN 1308
Initial tensile strength	1.6 N/mm ²	°≥ 1 N/mm ²	EN 1348
Tensile strength after the action of heat	1.7 N/mm ²	°≥ 1 N/mm ²	EN 1348
Tensile strength after immersion in water	1.0 N/mm ²	°≥ 1 N/mm ²	EN 1348
Bond after freezing/thawing cycles	1.1 N/mm ²	°≥ 1 N/mm ²	EN 1348
Transverse deformation	5.5 mm	≥ 5 mm	EN 12002

° According to standard "EN 12004".

* These time intervals refer to a temperature of 23°C-50% R.H.. They become shorter with higher temperatures and longer at lower temperatures.

SPECIFICATION

Ceramic floor and wall tiles must be fixed with class C2TE S2 cement-based powder adhesive according to standard EN 12004, such as TECHNOKOLLA's AIRES, which can be applied in layers up to 10 mm thick on cement-based substrates.

Technokolla reminds you to examine the "notes" document that completes the information in this data sheet. The document can be downloaded in the pdf format from the website www.technokolla.com.

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